



Product Data

Syntilo 9974 BF

Synthetic coolant

Description

Castrol Syntilo™ 9974 BF is a mineral oil, boron and formaldehyde releasing agent free synthetic coolant. It contains an additive package that provides good corrosion protection to machine tools and parts. The fluid also provides excellent product stability which helps to lower the overall operational costs.

Syntilo 9974 BF is suitable for large central systems and single sump machines.

Application

Syntilo 9974 BF is especially designed as a grinding, honing and heavy duty machining fluid for ferrous materials.

ü ü suggested core application ü possible application, please consult Castrol representative prior to use

	Cast Iron	Low-medium alloyed steel	High alloyed - stainless steel	Aluminium alloy	Titanium alloy	Tungsten Carbide
Grinding	ü	ü ü	ü ü			
Milling, Turning (general machining)	ü	ü ü	ü ü		ü ü	
Drilling	ü	ü ü	ü ü		ü	
Reaming, Tapping	ü	ü ü	ü ü		ü	
Broaching	ü	ü ü	ü ü			

Advantages

- Extended fluid life can help to reduce maintenance and downtime
- Low foam in recommended water conditions (see details below)
- Rejects tramp oil to the surface of the fluid for easy removal
- Settles chips quickly to prevent grinding wheel build-up and maintain a clean working environment
- Formaldehyde releasing agent, boron and nitrite free which help you to fulfil aspects of legislative requirements and waste treatment requirements where applicable

Typical Characteristics

	Test Method	Unit	Value
<u>Concentrate</u>			
Appearance	Visual		Light Yellow
Mineral oil content	Calculated	Wt%	0
<u>Solution</u>			
Appearance	Visual		Transparent
pH (3%)	DIN 51369 ASTM E70-97		9.3
Refractometer Factor			1.4

Subject to usual manufacturing tolerances.

Recommended Concentrations

Grinding	4 – 6%
General Machining	4 – 10%
Drilling	6 – 10%
Reaming	6 – 10%
Broaching	10 – 15%

Water range 0 - 400 ppm CaCO₃

Additional Information

	Boron	Formaldehyde releasing agent	EP-Ester	Amines
Additives			ü	ü

Storage

To avoid product deterioration always keep the container/drum tightly sealed. Store the product in a cool, dry place away from direct sunlight. Prevent exposure to frost and avoid water ingress. For optimum product stability, it is preferable to store the product indoors between 5°C and 45 °C / 41°F and 113°F.

For more details, please refer the product safety data sheet.

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